

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 15.03.16	Job No.: RD15-748-01	ADR Yes/No: N	ADR Date:	ECN #: 15- 547
Product No.: D350-748		Created By: <i>[Signature]</i>	Approved By: A.P.	
Product Name: Crosstube Installation		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS/ED	
Production Manager / Coord.	Y	LL/MF		QC Coordinator	Y	PD	
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	
Production Engineering Coord.	Y	DD/JLM		Customer Technical Support	Y	MB/HS	
Production Engineering Coord.	N	DL		Marketing	Y	KO/SL	
Customer Order Processing	N	SL/BG		Sales Support Manager	Y	CP	

Reason for Change:
Release SS crosstube dwgs

Documents Affected:

D350-748-141 Rev. H	D5123 Rev. C
D350-748-241 Rev. H	D6021 Rev. A
D350-748-143 Rev. A	ICA-D350-748 Rev. 2
D350-748-243 Rev. A	IIN-D350-748 Rev. C

IF APPLICABLE: **NCR:** _____ **FAR:** _____ **CAR:** _____ **CIR:** _____ **URF:** _____

PAPERWORK UPDATE ☒ **PARTS MUST COMPLY** ☐ **PREVIOUS PARTS SATISFACTORY** ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	CP	MDL-D350-748 Rev. J	
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	Y	DS		
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		
12	Update Product Specification Files (Bluefiles)	Y	KJ		
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#105	
18	Create / Update Change Record Form / Item Card Database	Y	KJ		
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
21	Update Controlled Supplier Documents (Opulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

D350-748-103/-203 are new stainless crosstubes at CHG 001

D6021 is the stainless material for the -143/-243 crosstubes

D350-748-141/-241 is updated with a number of changes, as follows:

D5123-7 is a new clamp cushion for use with all 350 xtubes (replaced D3595 rubber cushions).

MS21920-20 clamps should be used instead of -22 clamps

The spacing of the aft crosstube supports is now 14.00" (was 14.37). May need new tooling.

D350-748-101/-201 are now at CHG 004

N 15.03.27

ECN Verified & Complete: _____ Date: _____